

**STRONG GLUE 111.10****SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

**1.1 Product identifier:** STRONG GLUE 111.10

**Other means of identification:**

Not relevant

**1.2 Relevant identified uses of the substance or mixture and uses advised against:**

Relevant uses: Hot Melt Adhesive. For industrial user only.

Uses advised against: All uses not specified in this section or in section 7.3

**1.3 Details of the supplier of the safety data sheet:**

AGGLU Int. s.r.o.  
Džiny 1971  
039 01 Turčianske Teplice - Slovakia  
Phone: +421 43/4901717 - Fax: +421 43/4901719  
info@agglu.sk  
www.agglu.sk

**1.4 Emergency telephone number:** SLOVAK REPUBLIC:

NÁRODNÉ TOXIKOLOGICKÉ INFORMAČNÉ CENTRUM  
24 - hodinová konzultačná služba pri akútnych intoxikáciách:  
+421 2 5477 4166  
+421 911 166 066

CZECH REPUBLIC:

+420 602 414 051 nebo Toxikologické informační středisko, Na Bojišti 1, 128 08 Praha2,

telefon nepřetržitě: +420 224 919 293; +420 224 915 402  
nebo (pouze ve dne +421 224 914 575)

HUNGARY:

Toxikológiai Tájékoztató Szolgálat (ETTSZ)  
+36 80 201 199 (0-24 órában, díjmentesen hívható – csak Magyarországról)  
+36 1 476 6464 (0-24 órában, normál díj ellenében hívható – külföldről is)

**SECTION 2: HAZARDS IDENTIFICATION**

**2.1 Classification of the substance or mixture:**

**CLP Regulation (EC) No 1272/2008:**

The product is not classified as hazardous according to CLP Regulation (EC) No 1272/2008.

**2.2 Label elements:**

**CLP Regulation (EC) No 1272/2008:**

None

**2.3 Other hazards:**

Product does not meet PBT/vPvB criteria

Endocrine-disrupting properties: The product does not meet the criteria.

IF DUST IS GENERATED DURING PROCESSING - WARNING! MAY FORM CONCENTRATIONS OF COMBUSTIBLE DUST IN THE AIR

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

**3.1 Substance:**

Non-applicable

**3.2 Mixture:**

**Chemical description:** Polymer/s

**Components:**

None of the substances contained in the mixture are above the limits specified in Annex II of Regulation (EC) No 1907/2006

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**STRONG GLUE 111.10****SECTION 4: FIRST AID MEASURES****4.1 Description of first aid measures:**

Consult a doctor in case of discomfort showing the SDS for the product.

**By inhalation:**

In case of symptoms, move the person affected into fresh air.

**By skin contact:**

In case of contact it is recommended to clean the affected area thoroughly with water and neutral soap. In case of changes to the skin (stinging, redness, rashes, blisters,...), seek medical advice with this Safety Data Sheet

**By eye contact:**

Rinse with water until the product has been eliminated. In case of problems, consult a doctor showing the SDS for the product.

**By ingestion/aspiration:**

In case of consumption in large quantities, it is recommended to seek medical assistance.

**4.2 Most important symptoms and effects, both acute and delayed:**

Acute and delayed effects are indicated in sections 2 and 11.

**4.3 Indication of any immediate medical attention and special treatment needed:**

Not relevant

**SECTION 5: FIREFIGHTING MEASURES****5.1 Extinguishing media:****Suitable extinguishing media:**

Product is non-flammable, with a low risk of fire due to the flammability characteristics of the product in normal conditions of storage, handling and use. In the case of the existence of sustained combustion as a result of improper handling, storage or use any type of extinguishing agent can be used (ABC Powder, water,...)

**Unsuitable extinguishing media:**

Non-applicable

**5.2 Special hazards arising from the substance or mixture:**

IF DUST IS GENERATED DURING PROCESSING - Explosion: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard.

**5.3 Advice for firefighters:**

Depending on the magnitude of the fire it may be necessary to use full protective clothing and self-contained breathing apparatus (SCBA). Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...) in accordance with Directive 89/654/EC.

**Additional provisions:**

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

**SECTION 6: ACCIDENTAL RELEASE MEASURES****6.1 Personal precautions, protective equipment and emergency procedures:****For non-emergency personnel:**

IF DUST IS GENERATED DURING PROCESSING - Dust deposits must not be allowed to accumulate on surfaces, as they may form an explosive mixture if released into the atmosphere in sufficient concentration. Avoid dispersion of dust in the air (i.e. clean dusty surfaces with compressed air). Spark-free tools must be used.

**For emergency responders:**

Wear protective equipment. Keep unprotected persons away. See section 8.

**6.2 Environmental precautions:**

This product is not classified as hazardous to the environment. Keep product away from drains, surface and ground water.

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**STRONG GLUE 111.10****SECTION 6: ACCIDENTAL RELEASE MEASURES (continued)****6.3 Methods and material for containment and cleaning up:**

It is recommended:

Sweep up and shovel product or collect by other means and place in container for reuse (preferred) or disposal

**6.4 Reference to other sections:**

See sections 8 and 13.

**SECTION 7: HANDLING AND STORAGE****7.1 Precautions for safe handling:**

A.- General precautions for safe use

IF DUST IS GENERATED DURING PROCESSING - Minimise dust generation and accumulation. Routine cleaning should be put in place to ensure that dust does not accumulate on surfaces. Dry powders can accumulate static charges when subjected to the friction of transfer and mixing operations. Provide appropriate precautions, such as grounding and bonding, or inert atmospheres.

B.- Technical recommendations for the prevention of fires and explosions

It is recommended to transfer at a slow speed to avoid the creation of electrostatic charges that could affect flammable products. Consult section 10 for conditions and materials that should be avoided.

C.- Technical recommendations on general occupational hygiene

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is not necessary to take special measures to prevent environmental risks. For more information see subsection 6.2

**7.2 Conditions for safe storage, including any incompatibilities:**

A.- Specific storage requirements

Minimum Temp.: 5 °C

Maximum time: 12 Months

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

**7.3 Specific end use(s):**

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1 Control parameters:**

Substances whose occupational exposure limits have to be monitored in the workplace (European OEL, not country-specific legislation):

Nuisance dust: Inhalable dust 10 mg/m<sup>3</sup> // Respirable dust 4 mg/m<sup>3</sup>

**DNEL (Workers):**

Not relevant

**DNEL (General population):**

Not relevant

**PNEC:**

Not relevant

**8.2 Exposure controls:**

A.- Individual protection measures, such as personal protective equipment

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**STRONG GLUE 111.10****SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)**

IF DUST IS GENERATED DURING PROCESSING - It is recommended that all dust control equipment, such as on-site ventilation and material conveying systems involved in the handling of this product, contain explosion relief vents or an explosion suppression system or an oxygen deficient environment. Please ensure that dust handling systems (such as exhaust ducts, dust collectors, containers and processing equipment) are designed in a way that prevents the escape of dust into the work area (i.e. no leakage from the equipment). Only use properly rated electrical equipment and powered industrial trucks.

**B.- Respiratory protection**



The use of protection equipment will be necessary if a mist forms or if the occupational exposure limits are exceeded.

**C.- Specific protection for the hands**



Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory hand protection	Protective gloves against minor risks			Replace gloves in case of any sign of damage. For prolonged periods of exposure to the product for professional users/industrials, we recommend using CE III gloves in line with standards EN ISO 21420:2020 and EN ISO 374-1:2016+A1:2018

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.

**D.- Eye and face protection**

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory face protection	Panoramic glasses against splash/projections.		EN 166:2002 EN ISO 4007:2018	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

**E.- Body protection**

Pictogram	PPE	Labelling	CEN Standard	Remarks
	Work clothing			Replace before any evidence of deterioration. For periods of prolonged exposure to the product for professional/industrial users CE III is recommended, in accordance with the regulations in EN ISO 6529:2013, EN ISO 6530:2005, EN ISO 13688:2013, EN 464:1994.
	Anti-slip work shoes		EN ISO 20347:2012	Replace before any evidence of deterioration. For periods of prolonged exposure to the product for professional/industrial users CE III is recommended, in accordance with the regulations in EN ISO 20345:2012 y EN 13832-1:2007

**F.- Additional emergency measures**

It is not necessary to take additional emergency measures.

**Environmental exposure controls:**

In accordance with the community legislation for the protection of the environment it is recommended to avoid environmental spillage of both the product and its container. For additional information see subsection 7.1.D

**Volatile organic compounds:**

With regard to Directive 2010/75/EU, this product has the following characteristics:

V.O.C. (Supply):	0 % weight
V.O.C. density at 20 °C:	0 kg/m <sup>3</sup> (0 g/L)
Average carbon number:	Not relevant
Average molecular weight:	Not relevant

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES****9.1 Information on basic physical and chemical properties:**

For complete information see the product datasheet.

**Appearance:**

\*Not relevant due to the nature of the product, not providing information property of its hazards.

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**STRONG GLUE 111.10****SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)**

Physical state at 20 °C:	Solid
Appearance:	Not relevant *
Colour:	Not relevant *
Odour:	Characteristic
Odour threshold:	Not relevant *
<b>Volatility:</b>	
Boiling point at atmospheric pressure:	Not relevant *
Vapour pressure at 20 °C:	Not relevant *
Vapour pressure at 50 °C:	Not relevant *
Evaporation rate at 20 °C:	Not relevant *
<b>Product description:</b>	
Density at 20 °C:	Not relevant *
Relative density at 20 °C:	Not relevant *
Dynamic viscosity at 200 °C:	60000 - 90000 mPa.s. Brookfield RV 28/10 @200 °C
Kinematic viscosity at 20 °C:	Not relevant *
Kinematic viscosity at 40 °C:	Not relevant *
Concentration:	Not relevant *
pH:	Not relevant *
Vapour density at 20 °C:	Not relevant *
Partition coefficient n-octanol/water 20 °C:	Not relevant *
Solubility in water at 20 °C:	Not relevant *
Solubility properties:	Not relevant *
Decomposition temperature:	Not relevant *
Melting point/freezing point:	80 - 110 °C
<b>Flammability:</b>	
Flash Point:	Non-applicable
Flammability (solid, gas):	Not relevant *
Autoignition temperature:	Not relevant *
Lower flammability limit:	Not relevant *
Upper flammability limit:	Not relevant *
<b>Explosive (Solid):</b>	
Lower explosive limit:	Not relevant *
Upper explosive limit:	Not relevant *
<b>Particle characteristics:</b>	
Median equivalent diameter:	Not relevant *
<b>9.2 Other information:</b>	
<b>Information with regard to physical hazard classes:</b>	
Explosive properties:	Not relevant *
Oxidising properties:	Not relevant *
Corrosive to metals:	Not relevant *
Heat of combustion:	Not relevant *
Aerosols-total percentage (by mass) of flammable components:	Not relevant *
<b>Other safety characteristics:</b>	
Surface tension at 20 °C:	Not relevant *

\*Not relevant due to the nature of the product, not providing information property of its hazards.

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**STRONG GLUE 111.10****SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)**

Refraction index: Not relevant \*

\*Not relevant due to the nature of the product, not providing information property of its hazards.

**SECTION 10: STABILITY AND REACTIVITY****10.1 Reactivity:**

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7 from Safety Data Sheet.

**10.2 Chemical stability:**

Chemically stable under the indicated conditions of storage, handling and use.

**10.3 Possibility of hazardous reactions:**

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

**10.4 Conditions to avoid:**

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

**10.5 Incompatible materials:**

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Not applicable	Not applicable	Avoid alkalis or strong bases

**10.6 Hazardous decomposition products:**

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO<sub>2</sub>), carbon monoxide and other organic compounds.

**SECTION 11: TOXICOLOGICAL INFORMATION****11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008:**

LD50 oral > 2000 mg/kg (rat)

**Dangerous health implications:**

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity: Based on available data, the classification criteria are not met
- Corrosivity/Irritability: Based on available data, the classification criteria are not met

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met
- Corrosivity/Irritability: Based on available data, the classification criteria are not met

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Based on available data, the classification criteria are not met
- Contact with the eyes: Based on available data, the classification criteria are not met

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met  
IARC: Not relevant
- Mutagenicity: Based on available data, the classification criteria are not met
- Reproductive toxicity: Based on available data, the classification criteria are not met

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met
- Skin: Based on available data, the classification criteria are not met

F- Specific target organ toxicity (STOT) - single exposure:

Based on available data, the classification criteria are not met

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**STRONG GLUE 111.10****SECTION 11: TOXICOLOGICAL INFORMATION (continued)**

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met
- Skin: Based on available data, the classification criteria are not met

H- Aspiration hazard:

Based on available data, the classification criteria are not met

**Other information:**

Not relevant

**Specific toxicology information on the substances:**

Not available

**Acute Toxicity Estimate (ATE mix):**

	ATE mix	Ingredient(s) of unknown toxicity
Oral	>2000 mg/kg (Calculation method)	Non-applicable
Dermal	>2000 mg/kg (Calculation method)	Non-applicable
Inhalation	>5 mg/L (4 h) (Calculation method)	Non-applicable

**11.2 Information on other hazards:****Endocrine disrupting properties**

Endocrine-disrupting properties: The product does not meet the criteria.

**Other information**

Not relevant

**SECTION 12: ECOLOGICAL INFORMATION**

The experimental information related to the eco-toxicological properties of the product itself is not available

Based on available data, the classification criteria are not met

**12.1 Toxicity:**

Not available

**12.2 Persistence and degradability:**

Not available

**12.3 Bioaccumulative potential:**

Not available

**12.4 Mobility in soil:**

Not available

**12.5 Results of PBT and vPvB assessment:**

Product does not meet PBT/vPvB criteria

**12.6 Endocrine disrupting properties:**

Endocrine-disrupting properties: The product does not meet the criteria.

**12.7 Other adverse effects:**

Not described

**SECTION 13: DISPOSAL CONSIDERATIONS****13.1 Waste treatment methods:**

Code	Description	Waste class (Regulation (EU) No 1357/2014)
	It is not possible to assign a specific code, as it depends on the intended use by the user	Non-hazardous

**Type of waste (Regulation (EU) No 1357/2014):**

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**STRONG GLUE 111.10****SECTION 13: DISPOSAL CONSIDERATIONS (continued)**

Not relevant

**Waste management (disposal and evaluation):**

Consult the authorized waste service manager on the assessment and disposal operations in accordance with Annex 1 and Annex 2 (Directive 2008/98/EC). As under 15 01 (2014/955/EC) of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-hazardous residue. Waste should not be disposed of to drains. See paragraph 6.2.

**Regulations related to waste management:**

In accordance with Annex II of Regulation (EC) No 1907/2006 (REACH) the community or state provisions related to waste management are stated

Community legislation: Directive 2008/98/EC, 2014/955/EU, Regulation (EU) No 1357/2014

**SECTION 14: TRANSPORT INFORMATION**

This product is not regulated for transport (ADR/RID,IMDG,IATA)

**SECTION 15: REGULATORY INFORMATION****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:**

- Article 95, REGULATION (EU) No 528/2012: Not relevant
- Candidate substances for authorisation under the Regulation (EC) No 1907/2006 (REACH): Not relevant
- Regulation (EC) No 1005/2009, about substances that deplete the ozone layer: Not relevant
- REGULATION (EU) No 649/2012, in relation to the import and export of hazardous chemical products: Not relevant
- Substances included in Annex XIV of REACH ("Authorisation List") and sunset date: Not relevant

**Seveso III:**

Not relevant

**Limitations to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII REACH, etc ....):**

Not relevant

**Specific provisions in terms of protecting people or the environment:**

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

**Other legislation:**

The product could be affected by sectorial legislation

**15.2 Chemical safety assessment:**

The supplier has not carried out evaluation of chemical safety.

**SECTION 16: OTHER INFORMATION****Legislation related to safety data sheets:**

The SDS shall be supplied in an official language of the country where the product is placed on the market. This safety data sheet has been designed in accordance with ANNEX II-Guide to the compilation of safety data sheets of Regulation (EC) No 1907/2006 (COMMISSION REGULATION (EU) 2020/878).

**Modifications related to the previous Safety Data Sheet which concerns the ways of managing risks.:**

COMMISSION REGULATION (EU) 2020/878

**Texts of the legislative phrases mentioned in section 3:**

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

**CLP Regulation (EC) No 1272/2008:**

Not relevant

**Classification procedure:**

Not relevant

**Advice related to training:**

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**STRONG GLUE 111.10****SECTION 16: OTHER INFORMATION (continued)**

Training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

**Principal bibliographical sources:**

<http://echa.europa.eu>

<http://eur-lex.europa.eu>

**Abbreviations and acronyms:**

ADR: European agreement concerning the international carriage of dangerous goods by road

IMDG: International maritime dangerous goods code

IATA: International Air Transport Association

ICAO: International Civil Aviation Organisation

COD: Chemical Oxygen Demand

BOD5: 5day biochemical oxygen demand

BCF: Bioconcentration factor

LD50: Lethal Dose 50

LC50: Lethal Concentration 50

EC50: Effective concentration 50

LogPOW: Octanolwater partition coefficient

Koc: Partition coefficient of organic carbon

UFI: unique formula identifier

IARC: International Agency for Research on Cancer

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at European and state level, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -